7/17/2018

Supplier	O McMaster- Carr Supply Co,	\$685.56 McMaster- Carr	Supply Co,	9 McMaster- Carr Supply Co,	\$35.04 McMaster-	Carr Supply Co.	\$11 72 McMaster-	Carr Supply Co,	\$12 66 McMaster-	Carr Suppiy Co,		Carr Supply Co.	3 McMaster-	Carr Supply Co,	\$345.00 McMaster- Carr Supply	McMacter.	Carr Supply	,	\$12.65 McMaster- Carr Supply Co,	McMaster-	0.00
Total	\$88.00	\$685.5		\$12.09	\$35.0		\$117		\$126	1	\$145.92		\$13.03		\$345.0	\$11.30			\$12.6	\$7.28	
Aging Past Days Due	r.	5		ហ	5		2		40		c)		10		-	ıc)	1	٥	C)	_
Price/Unit D	\$ 17.60 / ft	\$ 114.26 /		\$ 0.24 / Ea	\$ 2.92 / Ea		\$ 0.23 / Ea		\$ 1.27 / Ea	-	12.16 / Ea		\$ 0.26 / Ea		\$ 11.50 / Ea	\$0.11/Ea			\$ 0.51 / Ea	\$ 0.15 / Ea	
Receive F	7/12/2018 \$	7/12/2018 \$		7/12/2018 \$	7/12/2018 \$		7/12/2018		7/12/2018 \$		7/12/2018 \$		7/12/2018 \$		7/16/2018	7/12/2018 \$			8102/2018	7/12/2018 \$	
Status	Stock	Stock 7		Stock	Stock 7	1	Stock 7		Stock 7		Stock 7		Stock 7		Stock 7	Stock 7			Siden	Stock 7	
Container No	S092516	\$091253		S091254	S091255		S091256		S091257		S091258		S091259		S092422	8091260		0000000	2031261	S091262	
Received Accounting Container Quantity Job No No																					
Received /	ro.	9		20	12		20		10		12		20	1	30	1001		30	S.	20	
Due Date	7/20/2018																				
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Equipment Order ID Qty															1				The State of the Control of the Cont		
Project																					
on Part No		-	-							-		D				_		L			1
For Description Part Project E	M Delrin Round Bar, White	M-Delrin Reund Bar,	AAIIIG	Flat Head Serew	Hex Head	2mm Thread	SS Flat	Washer for M10 Screw	SS Hex Nut	M10 x 1.5mm	316 Stainless	Rod M10 x 1.5mm	Hex Nut		Clevis Pin Ø3/16 x 1/2	Hex Drive Flat	Head Screw, M5 X 0.8 X 20mm	Bolt M12 X	1.75 × 35mm	Sockel Cap Screw	Section of the sectio
Purchased Item	MDELRINR2.000W M Delrin Round B White	MDELRINR6.000W M-Delrin Round B		91801A260	91287A787		90965A200		94150A358		98863A368		92497A450		94411A510	91263A835		91280A718		91292A135	
Terms	% 10 et 30									1						, 57		1 0)		3,	
Line Item No No	-	2		e	4		2		9		7		00		6	10		11		12	
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PO No	PO040421 MCM001									1											_

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41	Supplier Item No	Line Item No	Rei Terms	Purchased Item	Description	Part P	Equipment Order		Due Re	Received A Quantity	Accounting Container Job No No	Container	Status	Receive Date	Price/Unit	Aging Past Days Due	Total	Supplier
1	-	13		91292A413				10		10		5091263	Stock	7/12/2018	\$0.41+Ea	ro.	\$4.09	
	1																	Supply Co,
	\-'	41		91232A199	Socket Cap Screw, SS, M5 X 0.8 X 80mm					10		S091264	Stock	7/12/2018	\$ 0.57 / Ea	w.	\$5.72	2 McMaster- Carr Supply
		5		MT-01-R1,750	Tool Steel Round Bar 1.750 dia. receive ft			9		σ		\$092501	Stock	7/12/2018	\$ 27.21 / ft	ıo	\$163,27	
		16		92620 A 750	Hex Head Cap Screw 1/2-20 UNF x 3 receive ea			10		10		\$091265	Stock	7/12/2018	\$ 5.39 / Ea	ro.	\$53.9	\$53.90 McMaster. Carr Supply Co,
		17		88625K67	Dowel Pin Ø8mm x 40mm			06		06		S092517	Stock	7/12/2018	\$ 1.90 / ft	r.	\$171.00	McMaster- Carr Supply Co,
		18		92580A112.	Threaded Rod 5/8-18			24		24		S092518	Stock	7/12/2018	\$ 4.82 / ft	S	\$115.76	6 McMaster Carr Supply Co,
		10		£,						24		S092519	Stock	7/12/2018	\$ 4.82 / ft	ro	\$115.76	6 McMaster- Carr Supply Co,
		20		91595A112	Dowel Pin ØM3 x 12mm receive ea			50		20		S091266	Stock	7/12/2018	\$0.16/Ea	10	\$7.8	\$7.86 McMaster- Carr Supply Co,
		21		91166A270	Washer, M8 receive ea		Control of the Contro	100		100		S091267	Stock	7/12/2018	\$ 0.03 / Ea	ro.	\$3.28	8 McMaster- Carr Supply Co,
		22		94125K815	Compression Spring Ø1:25mm x 11.25mm OD x 44.5mm receive ea			25	1	52		S091268	Stock	7/12/2018	\$2.47/Ea	w	\$61.65	McMaster- Carr Supply Co,
	1	23		91595A155	Dowel Pin 4mm x 12mm receive ea		The state of the s	100		100		S091269	Stock	7/12/2018	\$ 0.19 / Ea	ro.	\$18.70	O McMaster- Carr Supply Co,
		24		HT-500-CWA- 010P-40	Push Lock Adapter, Male			25		52		S091270	Stock	7/12/2018	\$ 0.44 / Ea	ις.	\$11.00	
		25		HT-500-CWA-	FERRULE	- 1	The second secon	10	-	0 1		S091271	Stock	7/12/2018	\$1.79/Ea	S.	\$17.92	Carr Supply

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7/17/2018

upplier Name	
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Price/Unit	
Receive Date	
Status	
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Accounting C	
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o a	884
Equipment ID	Total:
For Part Project No	
Description	
Purchased Item	
Line Rel Terms No No	
Supplier I	
PO No	

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Packing List

200 Aurora Industrial Pkwy Aurora OH 44202-8087 330-995-5500 cle.sales@mcmaster.com Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada Purchase Order PO040421

Order Placed By Chantal Lavoie

McMaster-Carr Number 5931995-02

Page 1 of 1 07/06/2018

Line	Product	Ordered	Shipped
1 85 72K2 9	White Delrin® Acetal Resin Rod, 2" Diameter, 5' Length	5 Feet	(3)
17 88625K 6	7 Tight-Tolerance Multipurpose O1 Tool Steel Rod, 8 mm Diameter, 3 Feet Long	30 Each	30
18 92580A1	12 Grade B7 Medium-Strength Steel Threaded Rod, 5/8"-18 Thread Size, 3 Feet Long	8 Each	8
19 92580A1	12 Grade B7 Medium-Strength Steel Threaded Rod, 5/8"-18 Thread Size, 3 Feet Long	8 Each	(8)
Expected to	ship		
9 94411A5	10 Wedge-Lock Clevis Pin, 18-8 Stainless Steel, 3/16" Diameter, 1/2" Usable Length	30 Each	30 Jul 24-Aug 1



Packing List

200 Aurora Industrial Pkwy Aurora OH 44202-8087 330-995-5500 cle.sales@mcmaster.com

Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada Purchase Order P0040421

Page 1 of 1 07/06/2018

Order Placed By Chantal Lavoie

McMaster-Carr Number 5931995-01

Expected to ship

9 94411A510 Wedge-Lock Clevis Pin, 18-8 Stainless Steel, 3/16" Diameter, 1/2" Usable Length

30 30 Jul 24-Aug 1 Each

468



Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada

Tel (613) 632-5200

PURCHASE ORDER PO040421

Supplier:

Ship To:

MCM001-VU

McMaster-Carr Supply Co,

P.O. Box 7690

Chicago, IL 60680-7690 USA

Phone: 330 995 5500 Fax: 330 995 9600

1270 Aberdeen Street

Hawkesbury

ON

K6A 1K7 Canada Phone: 613-632-5200 PO No:

PO040421

PO Date:

7/6/18

Due Date:

7/11/18

Purchase Order Revision:

Revision Date:

Ship-To Contact:

Lavoie, ChantalPhone:

clavoie@dartaero.com

Via:

Ground

Pymt Terms:

2% 10 Net 30

Freight Terms:

				4		Special C	ommen	is:				
			* * * *		Ite	ms		7 -	4 4	*	11.	
Line Item	Job		Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extende
1	mani pidari Pina a Millia dibua Gwandi Kalaya makaya	MDELRINR2.000W	8572K29 5 FT	M Delrin Round Bar, White	Firmed		7/11/18	.5 ft	5 ft	5 ft	\$17.60/ft Al 186	\$88.00 7/1 L
(2)		MDELRINR6.000W	8582K48	M-Delrin Round Bar, White	Firmed		7/11/18	6 pcs	0 pcs	6 pcs	\$114.26/pcs	\$685.50
3	and the party date of the party date.	91801A260	50/pk	Flat Head Screw	Firmed	-	7/11/18	50 Ea	0 Ea	50 Ea	\$0.2418/Ea	\$12.0
4		91287A787	1/pk	Hex Head Screw M14 x 2mm Thread	Firmed	-	7/11/18	12 Ea	0 Ea	12 Ea	\$2,92/Ea	\$35.04
(5)	Commence of the second	90965A200	50/pk	SS Flat Washer for M10 Screw	Firmed	• 	7/11/18	50 Ea	0 Ea	50 Ea	\$0.2344/Ea	\$11.72
6		94150A358	10/pk	SS Hex Nut M10 x 1.5mm	Firmed	•	7/11/18	10 Ea	0 Ea	10 Ea	\$1.266/Ea	\$12.66
7	And the state of t	98863A368	1/pk	316 Stainless Steel Threaded Rod M10 x 1.5mm	Firmed		7/11/18	12 Ea	0 Ea	12 Ea	\$12.16/Ea	\$145.92
(8)		92497A450	50/pk	Hex Nut	Firmed	The state of the s	7/11/18	50 Ea	0 Ea 50x	50 Ea	\$0.2606/Ea 18.07.1	\$13.03
(3)		94411A510	1/pk	Clevis Pin Ø3/16 x 1/2	Firmed	- A de spring ranks of the	7/11/18	30 Ea	0 Ea	30 Ea	\$11.50/Ea	\$345.00 018

-	_				Iter	ns	,	•				. "
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extende Price
(10)	A man di stan de s'a de di stan de s'a di	91263A835	100/pk	Hex Drive Flat Head Screw, M5 X 0.8 X 20mm	Firmed		7/11/18	100 Ea	0 Ea	100 Ea	\$0.1139/Ea	\$11.
]			:	100x		18.07.1	9 m
(11)		91280A718	25/pk	Bolt, M12 X 1.75 X	Firmed	-	7/11/18	25 Ea	0 Ea	25 Ea	\$0.506/Ea	\$12.
				35mm					25x	٠.	18.07.12	me
(12)		91292A135	50/pk	Socket Cap Screw	Firmed	-	7/11/18	50 Ea	0 Ea	50 Ea	\$0.1456/Ea	\$7.
0				00.0					50x		18.07.18	25%
(13)		91292A413	10/pk	Socket Cap	Firmed	-	7/11/18	10 Ea	0 Ea	10 Ea	\$0.409/Ea	\$4.
-		*		Screw		-			lox		18.07.1	200
14)		91292A199	10/pk	Socket Cap Screw, SS, M5 X 0.8 X 80mm	Firmed	-	7/11/18	10 Ea	0 Ea	10 Ea	\$0.572/Ea	\$5.
a superconnection for which is a		e alle and a second as a second as a second a							IOX	The same of the same of	8.67.12	
15		MT-O1-R1.750	8893K107 6ft long	Tool Steel Round Bar	Firmed	-	7/11/18	6 ft	Dr.I	6 ft	\$27.211666/ft	\$163.
			oit long	1.750 dia.	The state of the s				64		A1/8/01	112
16		92620A750	1/pk	Hex Head Cap Screw 1/2-20 UNF x 3	Firmed	•	7/11/18	10 Ea	0 Ea	10 Ea	\$5.39/Ea	\$53.
				receive ea					lox	18	.07.12	CH
17		88625K67	3 FT long	Dowel Pin Ø8mm x 40mm	Firmed	-	7/11/18	90 ft	A COLUMN TO SERVICE AND ADDRESS OF THE PARTY.			\$171.
e Item Note	30 p	cs of 3 ft										
18		92580A112	3 FT long	Threaded Rod 5/8-18	Firmed		7/11/18	24 ft	24ft		\$4.82333/ft A1 (P/	\$115.
19		92580A112	3 FT long	Threaded Rod 5/8-18	Firmed	-	7/11/18	24 5	24A#	24 ft	\$4.82333/ft AT (\$ %	\$115. 7/W
20		91595A112	50/pk	Dowel Pin ØM3 x	Firmed	A gent play, a group of the chinal of the chinal of	7/11/18	50 Ea	0 Ea	50 Ea	\$0.1572/Ea	\$7.
		5.3		12mm receive ea	a, tratematelistica du				50x	10	8.07.12	40
21		91166A270	100/pk	Washer, M8 receive ea	Firmed	-	7/11/18	100 Ea	safety was to their to comment about	100 Éa	\$0.0328/Ea	\$3.
22		94125K815	5/pk	Compression Spring	Firmed	# USON AMERICAN MANUFACTURE	7/11/18	25 Ea	0 Ea	25 Ea	\$2.466/Ea	\$61.
				Ø1.25mm x 11.25mm OD x 44.5mm	geradded vada product	And a page of the control of	The samples of the sample of the samples of the sample of the samples of the sample of the sam		25x		200	(2) = 1
(a)		045054455	F0/-1-	receive ea	Eirmod		7/11/18	100 Ea		,	07.12 \$0.187/Ea	\$18.
23)		91595A155	50/pk	Dowel Pin 4mm x 12mm receive ea	Firmed	Treatment to the same of the s	THE STATE OF THE S	100 Ea	100x		2.67.12	m
24		HT-500-CWA- 010P-40	54105K37 25/pk	a lake side with house, make look a	Firmed	a market market and	7/11/18	25 Ea	0 Ea	25 Ea	\$0.44/Ea	\$11.
			-						25x		.07.12	m
(25)		HT-500-CWA-	91465K91 5/PK	FERRULE	Firmed	-	7/11/18	10 Ea	IOX		\$1.792/Ea 8.07.12	

		1		**	Iter	ms		1			3.3.	- 4
Line Item	Job	Part	Supplier Part No		Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
					i						Grand Total:	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

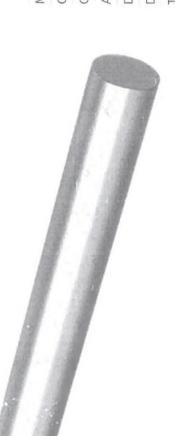
Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/6/18 1:46 PM dart.lavoie.chantal

McMASTER-CARR.

Tight-Tolerance Multipurpose O1 Tool Steel Rod

8893K107



Material	(O1 Tool Steel)
Cross Section Shape	Round
Construction	Solid
Appearance	Plain
Diameter	1.75"
Diameter Tolerance	-0.001" to 0.001"
Tolerance Rating	Tight
Yield Strength	50,000 psi
Temper Rating	Softened (Annealed)
Hardness	Rockwell B90
Hardness Rating	Medium
Heat Treatable	Yes
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	(ASTM A681)
Straightness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	7.1×10^{-6}
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%
Manganese	1.00-1.40%
Nitrogen	0,40-0.60%

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7/17/2018

Phosphorus	0-0,030%
Silicon	0-0.50%
Sulfur	0-0.030%
Tungsten	0,40-0.60%
Vənadium	0-0.30%
Leng:h	1 ft., 3 ft., 6 ft.
Additional Specifications	Guidelines for Heat Treating Tool Steel
RoHS	Compliant

These precision-ground rods have a tight diameter tolerance. Commonly used for dies, punches, and gauges, O1 tool steel is an oil-hardening material that resists wear and abrasion.

BY APPROVED DESCRIPT. VM. 8.92.017 20X 200 54451 HIS 311 ODSAWN TO VM. 08211.017 20 54451 HIS 311 ODSAWN TO VM. 08211 ADVIN TO VM. 08211 AISI O1 TOOL STEEL ROUND BAR DATE 17.08.09 MT-01-R DESCRIPTION GN-1-149 REV MT-01-R [D.DDD] WHERE "D.DDD" = DIAMETER IN INCHES EG. 5/8" ROUND BAR = MT-01-R0.625 SPECIFICATION CONTROL DRAWING PURCHASE MATERIAL: AISI 01 TGOL STEEL ROUND BAR SAE 3437 or SAE 3438 or UNS T31501 or (STM A681) SPECIFICATION: PART NUMBER:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-	01-	R1.	750			PO	/ BATCH	NO.: 100	240	121/509250
DATE: 18/07/	17									
MATERIAL CERT REC'D:					TH	IICKNES	S ORDE	RED:	7	504
QUANTITY RECEIVED:				-				VED:		
-71				-						
QUANTITY INSPECTED:				-				RED:		
QUANTITY REJECTED:					SH	EET SIZ	E RECEI	VED:		
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DESCRIPTION	(Che					C	OMMENT	rs		
SURFACE DAMAGE	Y	(N)								
CORRECT FINISH	(Y)	N								
CORROSION	X	N								
CORRECT GRAIN DIRECTION	W	N				_				
CORRECT MATERIAL PER M-DRAWING	Y	Ν	ASTN	1 4	681					
CORRECT THICKNESS	\Diamond	N	,	,						
PHOTO REQUIRED	X	(N)								
CORRECT REF # TO LINK CERT	W	N	PDOYOU	121						
CORRECT MATERIAL IDENTFICATION	Y	Ν								
CORRECT M# ON THE MATERIAL	(A)	Ν								
DOES THIS MATERIAL REQUIRE										
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DOES THIS REQUIRE AN		0								
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HARDNESS / DUROMETER READIN	VG									
	te	sters	located in	the Q	uality Of	ffice				
QC 18 INSPECTION						E٨	IGINEER	ING SIG	NOF	F (if required)

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SIGNED OFF BY: _____

DATE:

INSPECTED BY:

McMASTER-CARR.

7/17/2018

White Delrin® Acetal Resin Rod 2" Diameter

In stock \$17.60 per ft. 8572K29



Material	Delrin® Acetal Plastic
Cross Section Shape	Board
Construction	Solid
Texture	Smooth
Color	White
Clarity	Opaque
Diameter	24
Diameter Tolerance	0" to +0.005"
Tolerance Rating	Oversized
Length	1 ft., 2 ft., 3 ft., 4 ft., 5 ft.
Hardness	Rockwell M90
Hardness Rating	Hard
For Use Outdoors	-No
Temperature Range	-20° to 180° F
Impact Strength	1.00 ftlbs./in.
Impact Strength Rating	Good
Tensile Strength	9,000 psi
Tensile Strength Rating	Good
Specifications Met	ASTM D6100, NSF/ANSI Standard 51 for Food Contact, NSF/ANSI Standard 61 for Drinking Water
Density	0.051 lbs./cu. in.
Coefficient of Friction	0.20
Dielectric Strength	435 V/mil
Water Absorption	0.30%
Coefficient of Thermal Expansion	8.5 × 10 ⁵ m/m/ F
RoHS	Compliant

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: (DELRIN) 150E OR ACETRON GP ACETAL

PART NUMBER:

M-DELRIN-R D.DDD X COLOR B CODE

WHERE D.DDD = DIAMETER IN INCHES \boxed{B} X = COLOR CODE, "W" = WHITE, OMITTED = BLACK

EG. 1" BLACK ROUND BAR = M-DELRIN-R1.000 2" WHITE ROUND BAR = M-DELRIN-R2.000W

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APR. RA M-DELRIN-R
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COPPEDITOR ROUND BAR
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THE COPPEDITOR STORY DATA PARTOR STORY DATA TO THE COPPEDITOR STORY DATA PARTOR STORY DATA PARTO 01.11.12 DATE SAD 17.10.19 DS UPDATE DRAWING TO CURRENT STANDARDS, ADD MATERIAL COLOR "WHITE", ADD REASON CIR. (10. ADD "ACETRON GP ACETAL" AS OPTION (REV. A1). DESIGN SAD DRAWN SAD CHECKED RF MFG. APPR. RA APPROVED HS DE APPR. CP DATE 17.10.19 REV. APPROVED

> CESVETE ! 2010 MAR 27 40 EN 18-697

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MOELRING 2.00000 DATE: 18/07/17				PO / BATCH NO .: 10040421 5091516				
MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:			-	THIC	CKNESS ORDER KNESS RECEIV ET SIZE ORDER ET SIZE RECEIV	VED: 2.000		
DESCRIPTION	NCR (Check Y/N)	<			COMMENT	·s		
SURFACE DAMAGE	XX							
CORRECT FINISH	(V) K				19661			
CORROSION	YN							
CORRECT GRAIN DIRECTION	(X) N							
CORRECT MATERIAL PER M-DRAWING	W N	Delr.	^					
CORRECT THICKNESS	(V) N							
PHOTO REQUIRED	Y		-711					
CORRECT REF # TO LINK CERT	W N		0411					
CORRECT MATERIAL IDENTIFICATION								
CORRECT M# ON THE MATERIAL	(Y) N							
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	YN)						
DOES THIS REQUIRE AN EXTRUSION REPORT	YN							
CLIT CAMPLE DIFOR	- 05 14	TEDIAL A			···			
CUT SAMPLE PIECE		CORD RES				SS CHECK.		
	TEC	HRC	HRI		DURA	DUR D	WEBSTER	
TYPE OF MATERIAL		TIICO	1110		DONA	DUND	WEBSIER	
SIZE OF TEST SAMPLE							 	
HARDNESS / DUROMETER READING								
testers located in the Quality Office								
QC 18 INSPECTION					ENGINEER	ING SIGNOF	F (if required)	
INSPECTED BY: Af								
DATE: (8/07/17			DATE:					

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in